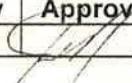


SPC

DART AEROSPACE LTD	Work Order:	22267B
Description: Top Plate	Part Number:	D3330-9
Dwg: D3330 Rev. A PAGE 7 RF 05.01.17	Qty:	10 Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	RF	05.01.17	10
2	MFA	Fabricate Top Plate as per Dwg D3330 Material: AISI 1010-1025 or ASTM A36/A366/A569/A570 0.375" x 3.500" Bar (M1010-B0.375x03.500) Identify as D3330-9 Batch: M16019	CPL	05-02-15	10
3	QC5	Inspect work to Step 2	RF	05-02-15	5
4	ST	Identify and Stock	CPL	05-02-16	5
5	AC	Cost / part: 5.42	SAC	05-02-21	5
6	DC	Close W/O 5.42 Inspect Level 21	RF	05.02.23	5

Rev	Date	Change	Revised By	Approved
A	05.01.13	New issue	KJ/JLM	

RELEASED  
05.01.12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

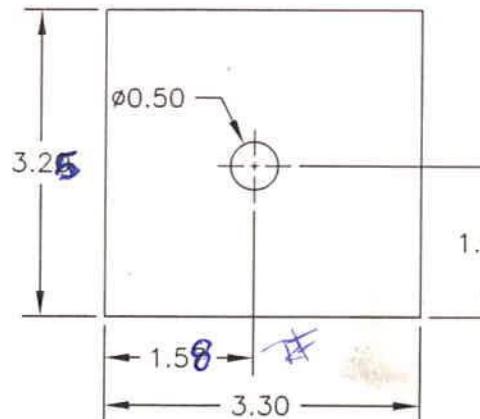
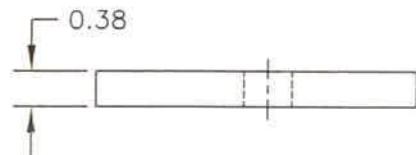
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

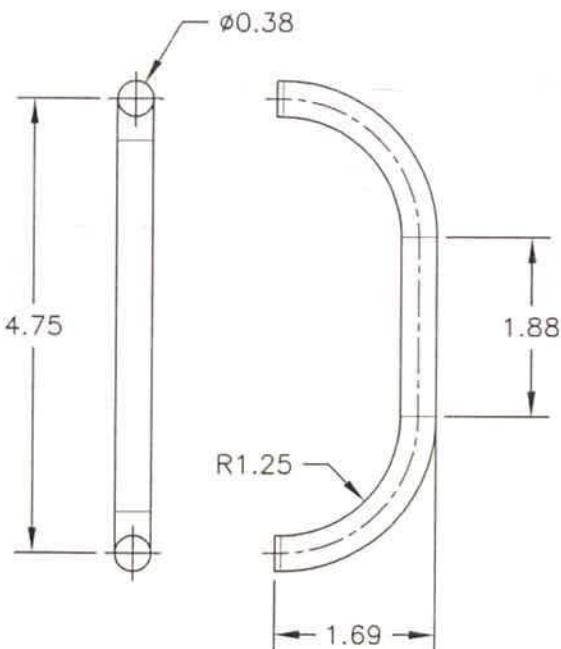
NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

DESIGN	DRAWN BY	DART AEROSPACE LTD	
CHECKED	APPROVED	DRAWING NO.	REV. A
RF		D3330	SHEET 7 OF 9
DATE	04.11.16	TITLE	SCALE
		FRAME WELDMENT	1:1



△ D3330-9 TOP PLATE



△ D3330-15 HANDLE

**PRELIMINARY ISSUE**

NOTES:

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008, 0.375 STEEL  
(REF. DART SPEC. M1010-B0.375x3.500)
- 2) MATERIAL: AISI 1018-1025 ROUND BAR PER MIL-S-7097  
(REF. DART SPEC. M1018-R0.375)
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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UNCONTROLLED COPY

SUBJECT TO CHANGE  
WITHOUT NOTICE

WORK ORDER

NO. 22267

## Job Costing Report

Dart Aerospace Ltd.  
HawkesburyJan 17, 2005  
01:31 pm

Work Order No : 0022267  
 Project Name : D3330-9  
 Project For :  
 Work Order Type : Main  
 Main WO Number :  
 House Part Number : D3330-9  
 Description : Top Plate  
 Manufactured : Yes  
 Amount Req'd : 10  
 Amount Done : 0  
 Start Date : 01-17-05  
 Est Finish Date :  
 Act Finish Date :  
 Drawings Reqd : No  
 Ok for Approval :  
 Approval Rec'd :

Department Code:  
 Burden Flags : NNNNNNN  
 WO Status : Open  
 Invoice State : Not Invoiced  
 Invoice Date :  
 Invoice Number :  
 Invoice Amount : 0.00  
 Order Entry No :  
 OE Value : 0.00  
 Est Margin : 0.000%  
 Actual Margin : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/ (Loss)	0.00	0.00